

# Technical Data Sheet

## B515 FLEXIBLE GASKET

Revised 03.08.10



# B515 Flexible Gasket

## PRODUCT DESCRIPTION

Flange Seal Type B515 is a purple, smooth, thick paste. Easily applied B515 cures once confined between the parts to Form-In-Place a tough, flexible gasket. B515 gives an Instant low pressure seal.

## APPLICATIONS

B515 is used for fuel and water pumps, split crank cases on engines, gearbox covers, engine thermostats, air compressor end caps, engine timing cam covers onto blocks, pump couplings, fuel tanks on small implements, chain saws, lawn mowers etc. Use B515 for dressing gaskets, spacers etc.

## USEFUL NOTES

Where gap size is large or where the surface is uneven, apply Activator to help the product cure through volume. B515 can be roller coated, screen printed, traced or pad applied.

## PROPERTIES

Instant low pressure sealant. Forms any size or shape. Will Not shrink or relax. B515 is flexible and will not crack.

## INSTRUCTIONS FOR USE

Ensure parts are clean, dry and free from oil and grease.

## PROCEDURE FOR APPLICATION

Product is normally hand applied from the bottle.

## COMPATIBLE ACCELERATORS/PRIMERS

Primers such as B7471 (Standard Anaerobic Activator) can be used, however up to 20% strength loss can occur when using accelerators.

## STORAGE

Store in a cool area out of direct sunlight.  
Shelf Life: 12 months @ ambient temperatures.

## HEALTH & SAFETY IN USE

IRRITANT: Contains Methacrylate Esters and some products contain small amounts of Acrylic Acid. Irritates eyes, the respiratory organs and the skin. In case of contact with the skin wash immediately with plenty of water.

## TECHNICAL FEATURES

Resin	Modified Urethane Acrylate
Colour	Dark Purple Paste
Fixture Speed No Activator	Up to 12 hours
Fixture Speed With Activator	<2 hours
Viscosity Brookfield Sp3 @20rpm @ 25°C	Paste
Gap fill	0.5 mm
Flash point	>100°C
Shelf life	12 months @ 20°C
Specific gravity	1.10
Max operating temp	-55°C to + 150°C

## CURED PERFORMANCE

B515 will instantly low pressure seal all close fit Gaskets, however joint design, gap size and materials all combine to give different cure rates. Tests on fully cured materials result in pressure loads of up to 250 bar being typical.

Full Cure Time	12 hours
Tensile strength	8 N/mm(2)
Static Shear strength	12.5 N/mm(2)

## PRESENTATION

Bottles..... 50ml, 65ml, 160ml, 250ml, 300ml  
Clam Packs.....50ml, 65ml

PRECAUTIONS: This product and the auxiliary materials normally combined with it are capable of producing adverse health effects ranging from minor skin irritation to serious systemic effects. None of these materials should be used, stored, or transported until the handling precautions and recommendations as stated in the Material Safety Data Sheets (MSDS) for this and all other products being used are understood by all persons who will work with the product.

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